

LED blinking legend

In the table 6 is indicated the legend for reading the alarm through the LED present on the Control Board.

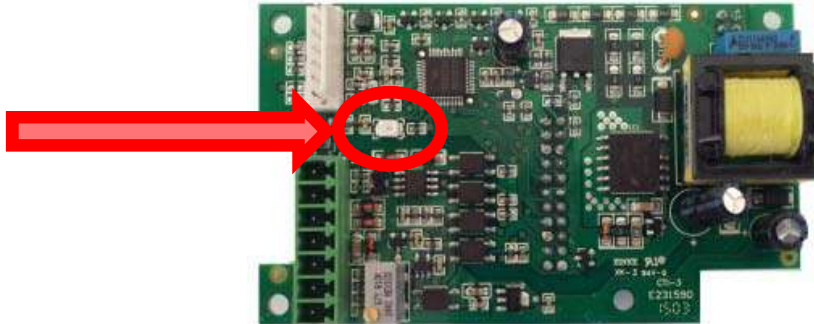


Fig. 32 – Blinking LED

Description	Blinking
Normal operation, no errors	1 Blink/s
Memory error	2 Blink/s
Short-circuit	3 Blink/s
Loss of synchronism with the motor	4 Blink/s
Input voltage outside range (only with motor stopped)	4 Blink/s
Bus voltage over 430V during operation (instantaneous measurement)	4 Blink/s
Bus voltage below 350V during operation (instantaneous measurement)	4 Blink/s
Input relay not closed	4 Blink/s
Motor cable U disconnected	4 Blink/s
Motor cable V disconnected	4 Blink/s
Motor cable W disconnected	4 Blink/s
Overtemperature	4 Blink/s

Table 6 – Alarm description – LED Blinking

In figure 33 is indicated the LED blinking description

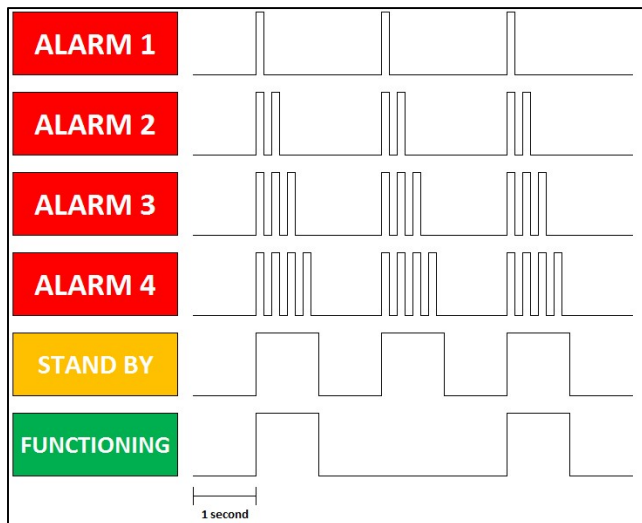


Fig. 33 – Alarm diagram